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INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : C04B 18/06, 18/08, 41/00	A1	 (11) International Publication Number: WO 99/42417 (43) International Publication Date: 26 August 1999 (26.08.99)
(21) International Application Number: PCT/US (22) International Filing Date: 17 February 1999 (1990) (30) Priority Data: 09/025,209 18 February 1998 (18.02.96) 09/093,702 8 June 1998 (08.06.98) (71) Applicant: PITTSBURGH MINERAL AND ENVIR TAL TECHNOLOGY, INC. [US/US]; 700 First New Brighton, PA 15066–1837 (US). (72) Inventors: WEYAND, Thomas, E.; R.D. #3, Box 62 Falls, PA 15010 (US). KOSHINSKI, Casimir, J.; Avenue, Ambridge, PA 15003 (US). BAUM, 616 Herron Court, Coraopolis, PA 15108 (US). (74) Agent: QUEEN, Benjamin, T., II; Eckert Seamans Mellott, LLC, 44th floor, 600 Grant Street, Pittsl 15219 (US).	ONMES ONMES ONMES ONMES ONMES ON	BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published With international search report.

(57) Abstract

A method of making a building block from waste particulate siliceous materials, such as fly ash, bottom ash, and rock mineral fines, that includes employing a major amount of such waste particulate materials in combination with a calciferous additive and water to cure and shape the same under the influence of controlled pressure and temperature for a predetermined time to create building block characterized by a mineralogical crystalline phase. Preferred ratios of fine waste particulate material and coarser waste particulate materials are disclosed. The product produced by the method is also disclosed.